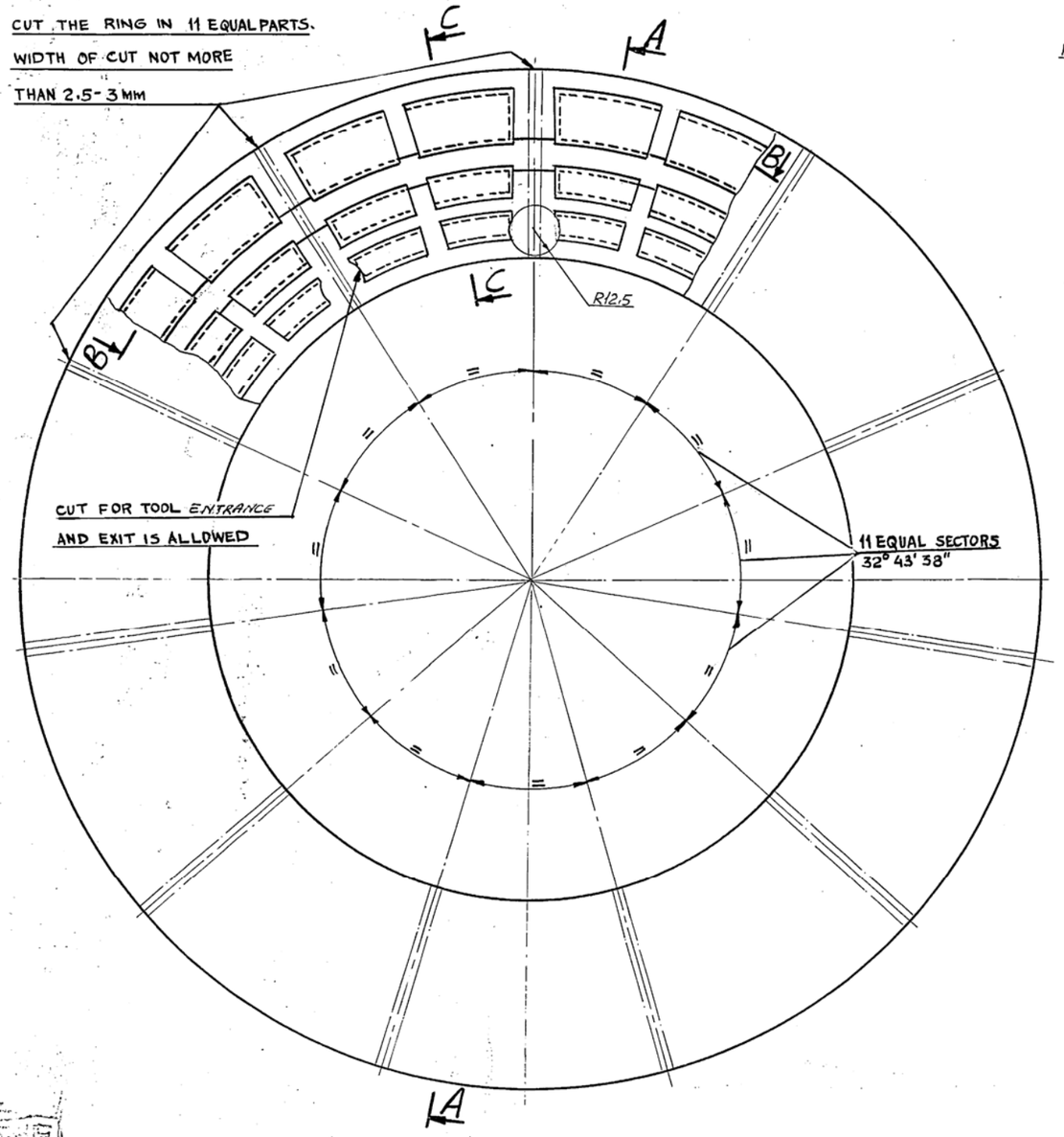
FIRST ANGLE PROJECTION

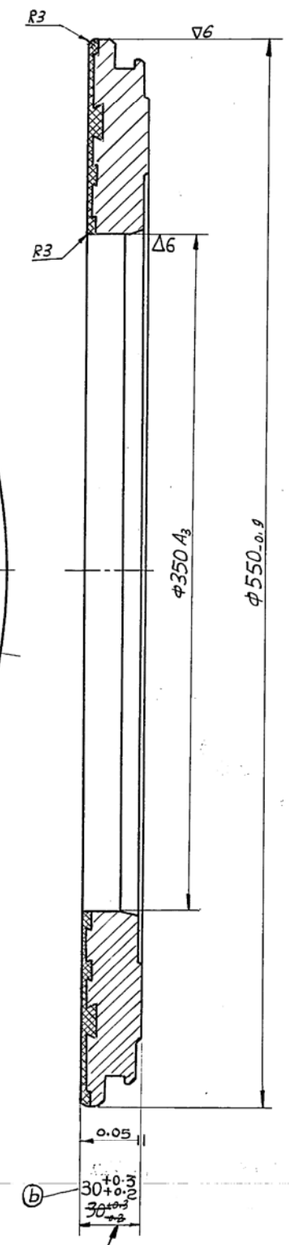
FORM 01-01

32404045

CUT THE RING IN 11 EQUAL PARTS.
WIDTH OF CUT NOT MORE
THAN 2.5-3 MM

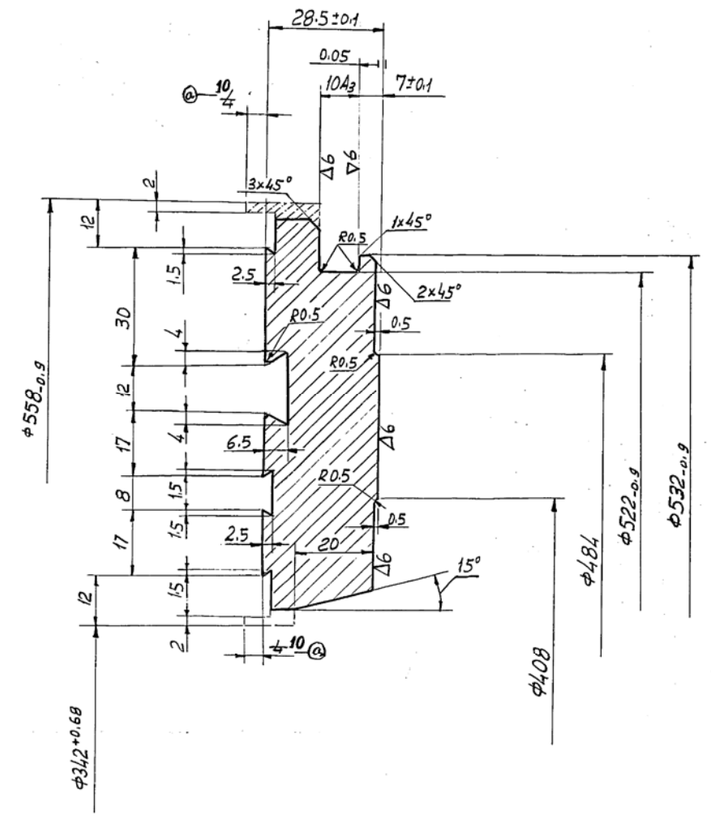


SECTION A-A
(MACHINE AFTER BABBIT LINING)

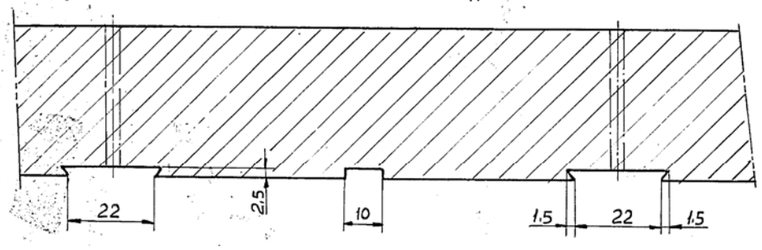


SECTION C-C
SCALE 1:1

▽4 THE REST



SECTION B-B (UNFOLDED)
SCALE 1:1



SCRAPING ALLOWANCE
AFTER CUTTING (SEE DRG. OF PAD)

TECHNICAL REQUIREMENTS:-

1. ONE PAD IS SPARE.
2. THE BLANK FOR PADS MUST HAVE BRINELL HARDNESS ≥ 90
3. BLANK TO BE LINED WITH BABBIT 86-15; 25-61 (Б-83 GOST 1320-55)
4. NETT WEIGHT OF BABBIT - 3 Kg.
5. IN THE COLUMN FOR WEIGHT, THE NETT WEIGHT OF BLANK WITHOUT BABBIT IS GIVEN.
6. BLANK FOR PADS SHALL BE MADE BY CHILL CASTING.

CHG	NOS	DOCU. Nº	SIGN	DATE
b	1	STD-77-101		20.5.77
a	2	STD-76234		16.11.76
WORKED BY		P. SINGH		16/4/71
CHECKED BY		D. SINGH		16/4/71
SUPERVISED				
TECH. CONT.		T.S. MANCHANDA		21/4
STD. CONT.		Y.P. KELRA		26-4-71
APPROVED		L.N. KARAN		26/4
MET.		S.S. CHAWLA		26-4-71
AGREED		NAME	SIGN	DATE

C-200-130

BLANK FOR 11 SURGE PADS

6P 0Φ 10-1

32404000Sp

32404045

LETTER	WEIGHT	SCALE
B	32	1:2
SHEET 1	TOTAL SHEETS 1	
HEEP	STD	